

ABSTRACT

5 A roll of folded sheet material where the sheet of material includes at least one longitudinal fold line and at least one fold made about the longitudinal fold line. The roll is created by feeding the sheet of material through a folding board and then winding the same onto an accumulator roll. The rolls are adapted to be transferred to dispensers adapted to feed the sheets of material dispensed therefrom through an interfolder for creating an interfolded web of sheet material.